

SOLIDWEAR HP250 FX

Multi-Purpose Fast Set Epoxy Wearing Compound

Solidwear HP250 FX is a high performance fast set wearing compound with a combination of irregular beads and alumina, interlocking to give ultimate wear characteristics. It is trowelable and hand smoothed with water to conform to any shape or covered surface.

BENEFITS:



*Excellent acid and alkali resistance.
(up to 50% Sulphuric acid)*



Extends life of costly plant and components.



Easy to mix and apply. It conforms and spreads easily into tight corners and curved surfaces.



Can be applied to vertical and overhead surfaces and areas in which compound shapes or difficult access make the application of other wearing materials impractical.



Water smoothable – Lightly wetting trowel or gloved hand gives a smooth finish.



Rapid Cure - Normally ready to use in 17 hours at 25 °C - less if heat is applied.



Excellent adhesion to metal and other surfaces under adverse conditions including damp surfaces.



Good low temperature cure down to 5°C and excellent corrosion resistance.

TECHNICAL DETAILS

No. of components	2
Kit size	10 kg
Coverage	1 m ² @ 4.5 mm
Mixing ratio	2:1 by volume
Pot Life (500 ml)	25 - 30 minutes at 25°C
Working time	45 min.
Practical cure	2 - 3 hours
Full cure	18 hours
Application	Trowel or gloved hand
Hardness	Shore D 85
Compressive Strength	100 MPa ASTM D-695-54
Tensile Strength	35 MPa
Lap Shear	> 13 MPa
Heat Deflection Temp	90 °C
Volume Solids	100%
Chemical resistance	Acids and alkalis, aliphatic solvents and petroleum products
Application Temp	5 °C - 35 °C
Shelf life	12 months

APPLICATIONS

- Pipe elbows, hoppers, idlers, sleeves, pans, slurry chutes, wear plates, etc.
- Can be applied 4 - 8 mm.
- Quick turnaround applications.

SUBSTRATE REQUIREMENTS

Surfaces to be clean, dry and free of rust or mill scale. Grit blasting SA2.5 is recommended. If mechanical grinding is used ensure that prepared surface has a rough profile.

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APPLICATION

- Using a steel trowel or gloved hand apply compound at 4 mm - 8 mm thickness or as specified.
- Wipe smooth with hands, which are slightly wet with soapy water.
- Any mixed material will become unusable after 40 minutes.
- To accelerate curing time post cure after compound has hardened by heating to about 40 °C for 30 minutes.

RESISTANCE

Resists dilute acids and alkalis, aliphatic solvents and petroleum products, seawater and distilled water.

SAFETY PRECAUTIONS

Ensure adequate ventilation in work area. Use protective clothing to avoid skin contact with uncured compound at all times. No sparks or naked flame to be permitted in the vicinity while tools and equipment are being cleaned with Epoxy Thinners or other flammable products.

HEALTH AND SAFETY

All PPE must be worn at all times.

Please read Safety Data Sheet and specific health and safety data for this product provided in compliance with the requirements of OHS No.85 of 1993. The finished system is not hazardous to health or the environment.

WARRANTY

Technical Finishes products are manufactured under high quality standards and are warranted against defective materials and are sold subject to standard Terms and Conditions of Sale, copies of which can be obtained upon request. Technical Finishes deals with approved applicators and carry a back to back warranty with these clients. Technical Finishes cannot be held responsible for the workmanship in surface preparation and application of our products, it is understood that the approved contractor will guarantee such workmanship and application. It is vital that the application is done in accordance to our specification.

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