

SOLIDGROUT 328

Epoxy Mortar Tile Grout & Bedding Mortar

Solidgrout 328 is an epoxy mortar which has excellent water and chemical resistance.

UNIQUE PRODUCT BENEFITS

- Water dispersible - Hands and equipment washed with water. Excess material wiped off with damp cloth.
- Exceptional adhesion to most substrates including steel.
- Excellent water and chemical resistance.

APPLICATIONS

- Jointing in kitchens, dairies, bottling plants and breweries.
- Mortar for re-pointing concrete spalls and honeycomb as well as for bonding of precast items.

RESISTANCE

- Resists most common aggressive chemicals, petroleum products and aliphatic solvents.

SPECIFICATION

- All jointing to be carried out using Solidgrout 328 tile grout all in accordance with Technical Finishes method statement.

INSTALLATION

All surfaces to be clean dry and sound prior to application. Using volumes strictly in accordance with the given mix ratios:

- Select a clean dry container; thoroughly mix the epoxy component with the activator component for 3 minutes using a flat paddle. Add half the aggregate to the mixed resin and mix thoroughly until the aggregate is coated. Add the remaining aggregate and mix until a homogeneous mix is obtained.

TECHNICAL DETAILS

Application	Pointing trowel
Mix Ratio	2:1 by volume
No of Components	2 + aggregate
Pot Life	30 min.
Coverage	1 L per 10 LM (10 mm x 10 mm) 1 L per 4 LM (5 mm x 5 mm)
Colour	Grey
Application Temperature	10 - 30°C
Kit Size	9 L
Drying Time	Touch dry - 4 hrs Practical cure - 48 hrs Full cure - 7 days

- After mixing, material left in container will become unusable after 30 minutes.
- Apply with pointing trowel into the tile joint. Wipe off excess material using a cloth dampened with clean water. Do not use excess water as this could impair the cure of the epoxy.
- A smooth joint is obtained by rubbing across joints with a cloth dampened in clean water.
- Clean all equipment immediately after use with clean water.

Leading manufacturers of specialist epoxy and polyurethane flooring systems, specialised construction and corrosion protection products.

Distribution facilities nationwide

Western Cape
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HEALTH AND SAFETY

The system is solvent-free and non-flammable, but may be hazardous during mixing and application.

Please read Safety Data Sheet and specific health and safety data for this product provided in compliance with the requirements of OHSA No.85 of 1993. The finished system is not hazardous to health or the environment.

WARRANTY

Technical Finishes products are manufactured under high quality standards and are warranted against defective materials and are sold subject to standard Terms and Conditions of Sale, copies of which can be obtained upon request. Technical Finishes deals with approved applicators and carry a back to back warranty with these clients. Technical Finishes cannot be held responsible for the workmanship in surface preparation and application of our products, it is understood that the approved contractor will guarantee such workmanship and application. It is vital that the application is done in accordance to our specification.

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